

Rolling Mill Rejection / Hold Material Physical Verification Report						
Sr. No.	Size	Actual Size	Grade	Qty	Hold / Reject Reason	red A
1	48.7X13.5	46.85X13.85 , 47.12X13.40 , 47.15X13.8 , 46.98X13.75	MS	1.652	Material Undersized By 1-1.5 mm in Width Section	
2	48.7X13.5	49.25X13.25, 59.90X13.95 , 50.15X13.54 , 51.43X13.85	MS	0.464	Material Oversized By 1-1.5 mm in Thickness Section	
3	52X42		MS	0.576	Crack On Surface	
4	32X25		MS	0.827	Material found angle out more than 3 - 4 mm	
5	32X25		MS	1.946	Material found angle out more than 3 - 4 mm	
6	32X25		MS	2.246	Material found angle out more than 3 - 4 mm	
7	36 MM		MS	0.674	Crack On Surface	
8	34 MM		MS	0.213	Crack On Surface	
9	34 MM		MS	1.607	Crack On Surface	
10	30X20		MS	0.52	Material found angle out more than 3 - 4 mm	
11	42.5 MM		MS	0.389	Crack On Surface	
12	37.5X9.5	36.12X9.32 , 36.25X9.37 , 37.01 X 9.23 , 36.98 X9.31	EN8D	0.464	Material Undersized By 1-1.5 mm in Width Section	
13	48.7X13.5	48.35X14.25 , 48.73X14.18 , 48.79X15.12 , 48.46X15.97	MS	0.776	Material Oversized By 2 - 3 mm	
14	48.7X13.5	46.85X13.85 , 47.12X13.40 , 47.15X13.8 , 46.98X13.75	MS	0.464	Material Undersized By 1-1.5 mm in Width Section	
15	32X25	33.25X23.12 , 33.18 X23.75 , 32.88X23.89 , 32.75X24.22	MS	0.977	Material Found Undersized and Twist	
16	42.5X42.5		MS	0.333	Crack On Surface	
17	47.8X13.5	46.85X13.85 , 47.12X13.40 , 47.15X13.8 , 46.98X13.75	MS	1.41	Material Found Undersized by 1-1.5 mm in Width Section	
18	50X32	52.03X32.13 , 52.05X32.25 , 51.98X32.12 , 51.88X32.12	MS	0.425	Material Oversized By 1-2 mm in Width Section	
19	40 MM		MS	0.226	Material Become Oval Shape	
20	32X25		MS	0.293	Twist	
21	72X42		MS	0.521	Crack On Surface	
22	32X25		MS	0.523	Twist	
23	32X25		MS	1.875	Twist	
24	40X8		MS	0.225	Material crack on Thickness Face	
25	48.7 X13.5	50.25X14.25 , 50.18X14.98 , 50.15X14.87 , 50.75X15.01	MS	1.53	Material Oversized by 2-2.5 mm in both Section	
26	74X12		MS	0.401	Material found Bend and Crack on face	
27	30X30		MS	0.458	Material Found Twist	
28	50X25	52.05X26.1 , 52.12X25.98 , 51.85X26.02 , 51.88X26.12	MS	0.524	Material Found Twist	
29	40X25	40.07X27.12 , 39.98X27.18 , 40.18X27.02 , 39.90X27.12	EN8D	0.686	Material Undersized by 0.5-1 mm and having Rolled Mark on Thickness Edge	
30	30X20		MS	1.043	Material Found Twist	
31	52X32	51.32X30.08 , 51.98X30.28 , 51.23X30.09 , 51.98X30.28	MS	0.46	Material Found Undersized by 1-1.5 mm in Width Section	
32	32X25		MS	2.146	Material found angle out more than 3 - 4 mm	
33	30X20		MS	0.307	Material found angle out more than 3 - 4 mm	
34	37.5X9.5	39.8X6.65 , 40.08X6.69 , 39.45X6.35 , 39.28 X6.85	MS	0.486	Material Found Undersized by 1.5-2 mm in Thickness Section	
35	32X25		MS	1.758	Material found angle out more than 3 - 4 mm	
Total				29.425		